

Operation Manual

English



MIX 1 eco

Order no.: 30101

Includes

Quick start
Operation Manual
Technical Documentation
Specifications



Thank you for your confidence shown in us!

Congratulations to the purchase of your new product.

For any enquiries, questions or suggestions please do not hesitate to contact us at info@2mag.de.

2mag

Main competence of **2mag** is based upon mixing, tempering and measuring/controlling. In these fields we are offering support with our products to the modern laboratory within the standardized daily business as well as for the implementation of highly complex processes in the state-of-the-art research. Due to the fact that **2mag** is developing according to customer's needs, is manufacturing self-contained and under permanent quality control and is also selling on-site together with competent contact persons, we can guaranty our customer an outstanding quality and product performance.

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A Quick start

1. Overview of your product

Magnetic stirrer MIX 1 eco



Image 1: 1-position magnetic stirrer MIX 1 eco (without power supply unit 100-240 volts)

Your product contains at despatch:

- A modern inductive magnetic stirring system (**MIX 1 eco**) consisting of a stainless steel stirring plate with 1 stirring points.
- An external power supply unit (Input: 100-240V / 50-60 Hz / 0.7 A; Output: 15 V / 10 W) with country specific connector adapter (EU, UK, USA) and fixed cable for connecting the magnetic stirrer.

2. Application fields

2.1 Operator

The 100% maintenance- and wear-free magnetic stirrer **MIX 1 eco** is used in the fields of chemistry, medicine, pharmacy, microbiology and biotechnology.

The operators are generally working in research and development, production and quality assurance.

2.2 Basic functions

Basic function is stirring of liquids in suitable and chemically resistible vessels.

The stirrer housing is hermetically closed and therefore easy to clean under running water.

Please ensure BEFORE you connect the power supply unit again that the socket is 100% dried!

The maximum ambient temperature is +50°C in air.

2.3 Product combinations

In addition to the use at the conventional laboratory desk our products have also been tested for the application in

- Laminar flow devices
- Safety cabinets
- Safety cabins

2.4 Application not for the intended use

The magnetic stirrers **MIX 1 eco** are **explicitly not intended** for the application:



- Stirring and warming of flammable liquids
- Warming of pressure-tight closed and NOT pressure-resistant vessels or glasses (e.g. Erlenmeyer flasks, lab flasks)
- At general atmosphere or danger of explosion
- Using immersed in water or oil baths
- Using in incubators (lost heat of the stirrer)

The **2mag** is offering special products for the just mentioned application combinations. More information for this can be found at

<http://www.2mag.de> or at info@2mag.de

2.5 Combinations of vessels

Please use round, chemical resistant and where required heat-resistant vessels made of glass or non-magnetic metal. You can use vessels up to the maximum size stated in the spreadsheet 1.

The vessels should have a thin, even wall thickness. Flat glass bottoms (without any curve to the inside) and smooth surfaces will improve the operating characteristic of the magnetic stirring bar. Uneven surfaces would reduce the stirring power and would cause reaming up of the stirring bar's gliding surface.

In case you intend to stir large amount of liquids, please chose such stirring flasks that have a comparatively small diameter and thin bottom. The magnetic stirring bar can then be centred better.

Magnetic Stirrer	Stirring vessels	Nominal content	Max. amount
MIX 1 eco	Erlenmeyer flasks Beaker glass Lab flasks	max. 3,000 ml	1

Spreadsheet 1: Combination examples for vessels



Please always place the flasks in the magnetic centre of the magnetic stirrer. This will ensure the optimum stirring effect!



Do never use any pressure-tight closed flasks.

RISK OF BURSTING!



**Do only use temperature-resistant vessels.
Be careful with plastic flasks!**

2.6 Stirring bars

In general, all stirring bars matching the length and diameter can be used. But we recommend using the commercial stirring bars with Samarium Cobalt magnetic core (SmCo). By using this highly energetic magnetic material the maximum stirring power of the magnetic stirrer can be achieved, especially when mixing viscose media.

2.7 Tips and hints to the topic stirring

The mixing flasks should be filled max. up to the middle (high speed range) resp. up to $\frac{3}{4}$ (low speed range).

Place one magnetic stirring bar in each stirring flask.

Place the stirring flasks right in the centre of the stirring point on the stirrer.

In case the magnetic stirring bar turns in an unsteady or jerky way or bounces:

The interaction between the alternating magnetic field and the magnetic stirring bar is too high.

- Increase the speed or
- Use a smaller magnetic stirring bar or
- Decrease the stirring power.

In case the magnetic stirring bar will not be centred or leaves the centre permanently:

The interaction between the alternating magnetic field and the magnetic stirring bar is too low.

Or the stirring bar has a bottom that is uneven or too thick-walled.

Move the flask slightly back and forth and centre it again onto the stirring point of the stirrer surface.

- Reduce the speed or use a longer magnetic stirring bar or one with a larger diameter or
- Use a smaller flask with a thin-walled, even bottom or
- Reduce the filling amount in the flasks or
- Increase the stirring speed.

In case the stirring activity is too weak:

- Use commercial magnetic stirring bars with SamariumCobalt-core.
- Use a longer stirring bar or a stirring flask with smaller diameter.
-



We recommend using 2mag – ASTEROID stirring bars to increase the stirring performance.

3. Installation

3.1 Safety advice

Please ensure the following basic conditions prior to installation:



The wear-free inductive drive works with magnetism. **Cardiac pacemakers, data storage mediums, magnetic cards and other devices**, which can be affected by magnetic fields, have to be kept away from the fields of the stirring unit as well as from the stirring bars.



The device must not be used in explosive rooms. The power supply unit and the magnetic stirrer must not be dipped in water or any cleaning solutions.



Your supply voltage has to comply with the label of the power supply unit.



To increase the operation safety, the power supply unit should be placed apart from chemical materials and reactions as well as away from thermal influences. For special requirements please contact info@2mag.de.



ATTENTION!
The power supply unit has to be disconnected, BEFORE you connect or disconnect the unit plug.



Always disconnect the power supply unit first before handling the connection cables.

3.2 Power supply

The equipment shall be supplied by a power source in accordance to IEC/EN/UL/CSA 61010-1 with limited-energy circuit or equivalent (e.g. LPS / NEC Class 2).

3.3 Installation, connection to the magnetic stirrer

Step by step instruction (please also see image 2)



- Take the smaller cable (2) of the power supply unit (1) and connect the round plug (3) in the socket (4) at the rear side of the magnetic stirrer.
- Connect the power supply unit (1) to a power socket.
- The magnetic stirrer is now connected to the power supply unit and ready for operation.



Image 2: Installation, rear side of the magnetic stirrer MIX 1 eco

Description functional elements of control unit - backside

- 1 Power supply unit (100-240 volts)
- 2 Low voltage cable between power supply unit and magnetic stirrer
- 3 Low voltage plug
- 4 Low voltage socket at magnetic stirrer
- 5 Magnetic stirrer
- 6 Country specific plug adapter (Scope of delivery)

4. Operating of the magnetic stirrer MIX 1 eco



Image 3: Operating elements, magnetic stirrer MIX 1 eco

4.1 Description operating elements

5 Magnetic stirrer MIX 1 eco

Stirrer control

6 ON/OFF and SPEED-button

Operating of the magnetic stirrer

After the cables have been installed correctly according to **Installation, connection to the magnetic stirrer**, the magnetic stirrer **MIX 1 eco** will be ready for operation.

4.2 Stirring operation and stirrer control

Turning On

Turn the SPEED-button (6) clockwise. The magnetic stirrer will be turned on.

Turning Off

Turn the SPEED-button (6) counter-clockwise to the "OFF" sign until the left stop of the button. The magnetic stirrer will be turned off.

SoftStart

After the magnetic stirrer was switched on, the stirring bars in the flasks will first be caught, afterwards centred in the flask and then – to increase the operating safety – be smoothly accelerated to the set speed accurately.

Stirrer speed adjustment

The speed of the magnetic stirrer can be adjusted by turning of the speed button.

Choose a speed which allows the stirring bar to work reliable and safe.



The wear-free inductive drive works with magnetism. **Cardiac pacemakers, data storage mediums, magnetic cards and other devices**, which can be affected by magnetic fields, have to be kept away from the fields of the stirring unit as well as from the stirring bars.

4.3 Warning notices



The magnetic stirrer MIX 1 eco is not suitable for using in water baths, incubators, ovens and humid atmosphere.

B Maintenance, Cleaning and Care



Do not use any cleaning agent or cleaning rag that is based on chlorine with metallic components or ammoniac. These agents may harm the surface.



The magnetic stirrer must not be dipped in water or any cleaning solutions.

2mag devices are generally maintenance-free.

Due to their construction the **2mag** devices are very robust and designed for the professional daily use.

We recommend cleaning the devices' surfaces with e.g. cleaning agents containing tensides or isopropyl alcohol regularly.

BEFORE cleaning the surfaces, switch off the device with the power switch and pull out the power cable afterwards.

C Service case and customer service



During service, the device may only be opened by an authorized customer service.

In case of any defect on the device, please make sure to contact us first. We will be ready to offer help quickly and straightforward.

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Warranty:

Due to their construction, the **2mag** devices are very robust and designed for the professional daily use.

The magnetic drive works without any mechanically moved parts as e.g. belts, bearings or motors. Therefore a maximum of reliability within daily use is achieved.

Should in any case, despite our strict quality control, a system part not work without any fault, it can be repaired or exchanged by our customer service without any problems.

We guarantee 3 years warranty on all material and manufacturing defects.

D Errors

The magnetic stirring bar is turning in an unbalanced way:

There is no denying that magnetic stirring bars are aging in the course of time. This may happen by e.g. sterilizing, usage at high temperatures or causing stress (dropping down). The magnetism can be decreased by this. Separate out this stirring bar and exchange it by a new one.

The magnetic stirrer is not ready for operation despite the power connection has been made:

Please get into contact with us.

In general, we are ready to help you in case of problems.
For any enquiries, questions or suggestions please do not hesitate to contact us at info@2mag.de

E Technical details

Magnetic stirrer MIX 1 eco

	MIX 1 eco
Order no.	30101
Stirring points	1
Stirring volume	1 – 3,000 ml
Speed range	120 – 1,400 rpm
Stirring power (max.)	10 watts
Power setting	none
Material housing	stainless-steel
Material sealing	PUR
Measurements (BxTxH)	120 x 120 x 35 mm
Weight (gross)	approx. 1.8 kg
Permitted operation conditions	-10 up to +50 °C (at 80% humidity)
Permitted storage conditions	-40 °C up to +70 °C, 10–95 %, 500-1060 hPa
Protection category	IP65
Operation voltage (max.)	15 VDC
Electrical data	100-240 V / 50-60 Hz / 0.7 A

Accessory Magnetic Stirring Bar ASTEROID 25

	ASTEROID 25
Order no.	44025
Shape	triangle, convex
Material	PTFE
Measurement (HxL, D)	14 x 25 mm, Ø 16 mm
Weight (gross)	approx. 0.07 kg

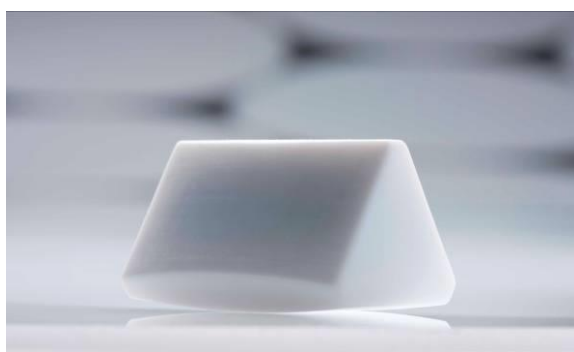


Image 4: Stirring bar ASTEROID 25

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EU-DECLARATION OF CONFORMITY FOR TECHNICAL DEVICES

(acc. to EU-guideline of the electromagnetic compatibility 2014/30/EU and the low voltage directive 2014/35/EU)

2mag AG
Schragenhofstraße 35 J
DE-80992 Muenchen
GERMANY

Hereby declares that the product

MIX 1 eco

is conform to the appropriate regulations of the EU-guideline of the electromagnetic compatibility (EU-guideline 2014/30/EU) as well as the low voltage directive (2014/35/EU) incl. their changes and the laws for the realization of the guideline into national law.

The declaration is valid under the following conditions:
The ambient conditions being stated in the operation manuals have to be adhered to.
This mainly applies to the supply with electric energy.

The following norms/standards were chosen to evaluate the finished products with regard to electromagnetic compatibility:

- DIN EN 61000-3-2:2014
- DIN EN 61000-3-3:2013
- DIN EN 61326:2013

The following norms/standards were chosen to evaluate the finished products with regard to low voltage directive:

- IEC 61010-1:2010
- EN 61010-1:2010

Muenchen, 14.06.2019

Signature: _____



Dr. Klaus Kaufmann (CTO)